



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3915-1**

**Job Sheet 176508**



**Part No:** D3915-1

**Job Qty:** 8 ea

**Part Name:** Rib



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 4/25/18

**Job Tracking No:**

**Due Date:** 5/15/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV F SHEET 4 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev:D 11.01.13 chg qc5 to 6 DD verified by:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 8 Ea  | 5/15/18    | 5/15/18  | 0.00      | 0.00    | Start Up Large Fab-5  |           | D.M.L 18-5-1       |
| 100   | Large Fab          | 8 pcs | 5/15/18    | 5/15/18  | 0.00      | 4.76    | Large Fab 8           |           | D.M.L 18-5-1       |
| 110   | QC                 | 8 pcs | 5/15/18    | 5/15/18  | 0.00      | 0.00    | QC6                   |           | 38                 |
| 120   | Packaging          | 8 pcs | 5/15/18    | 5/15/18  | 0.00      | 0.00    | Packaging3 Large Fab  |           | D.M.L 18-5-3       |
| 130   | QC21-SA            | 8 Ea  | 5/15/18    | 5/15/18  | 0.00      | 0.00    | QC21                  |           | DAS 21 MAY 04 2018 |

Part Op 100 - 1- Cut tube as per dwg D4019 2- Drill hole as per dwg use DT9618  
Descriptions: 120 - LOCATION: WA004

### Job BOM

| Part / Item         | Component Name                    | Quantity     | Operation             | Container |
|---------------------|-----------------------------------|--------------|-----------------------|-----------|
| M6061T6TS0.750W.062 | 6061-T6 Sq Tube .75 X .75 X .062W | 64 ft (8 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part      | Required | Inventory | Allocated |
|-----------------------|---------------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6TS0.750W.062 | 64       | 647       | 0         |

### Part Specifications

Specifications could not be found.

Plex 4/25/18 8:51 AM Dart.Gagnon.Michelle



DART Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No: S067407**



**Part: D3915-1**

**Job No: 176508**

**Serial No/Batch: S067407**

**Revision:**

**Inspector:**

**Date: 05/01/18**